

AR-15 Armorer Block Instructions

Thanks for purchasing the Crosstac Armorer Blocks! There are many operations that can be done with these blocks. However, remember these are gunsmithing tools and as such they may need final fitting for use in a particular receiver. Since no two magwells are made the same (broached vs. EDM vs milled) it results in different internal dimensions. To adjust for this, the corners of the mag well block may need to be relieved. This is by design. If you have questions, feel free to call us 970-292-6750

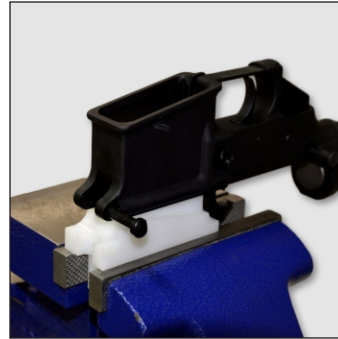
If the block fits too tight in the receiver, just remove a very small amount of material off the corners. It does not take much. A hand debur tool works great. Here are some ways to use the blocks:



Use the hammer block to adjust trigger pull and test it without damaging the lower.



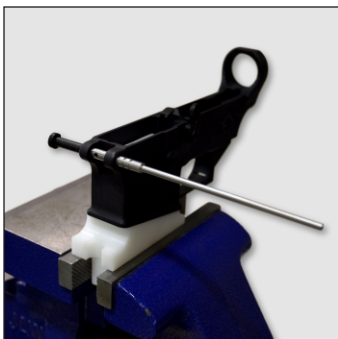
Hold a lower horizontally for assembly.



Hold a lower horizontally upside down for assembly.



Install both blocks, they are designed to hold the lower on its nose. Now use the pin driver to start the bolt catch release pin.



Use the other end of the pin driver to install the takedown pins / springs



Hold an upper - assemble but do not torque barrels with this block, use our aluminum Modular Armorer Blocks. Plastic is not designed to hold high torque levels. These are great "speed blocks" for installing brakes, suppressors, optics, and general assembly work.



Support the trigger guard "ears" while installing or removing a trigger guard.



Hold a rifle for cleaning.