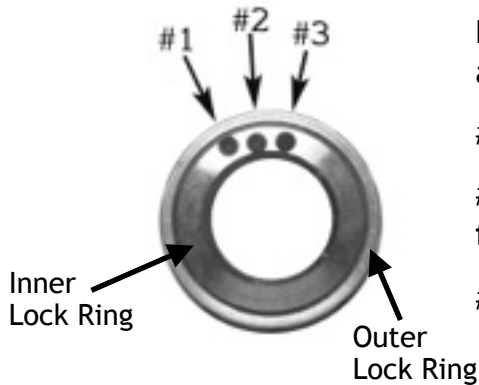


# Whidden Gunworks Universal Click Adjustable Lock Ring For CO-AX Press's



Please take a moment to familiarize yourself with the lock ring adjustment screws.

#1 Screw: Tighten here to secure lock ring to Die body.

#2 Screw: Tighten here to secure the outer lock ring. (**after final adjustment**)

#3 This is a rubber spring-no adjustment is necessary.

## Setup:

1. Lightly loosen screw #1. Install onto die body with adjustment screws facing down.
2. Tighten screw #1. **WARNING:** Screw does not require much torque.
3. Loosen screw #2 approx. ½ turn
4. Adjust the inner lock ring to be all the way up in the outer lock ring. Then back inner lock ring half way down (Approx. 14 clicks)
5. Loosen # 1 Screw and make coarse adjustment on die, then tighten. (do not over torque)
6. Make your final adjustments by turning the inner lock ring upwards or downwards. When finished tighten #2 Screw. You can expect only the outer lock ring portion to contact the press.

