



## Ultralight Handguard Installation Instructions - M-LOK / KEYMOD Series

### Tools Required (Not Included):

- Upper Receiver Vise Blocks
- 1/8" Hex Key



### Handguard assembly includes:

- Handguard
- Barrel Nut
- Barrel Nut Wrench
- Cross Bolts (2)

1. Secure upper receiver in vise blocks
2. Insert barrel and apply grease or anti-seize to upper receiver threads





4. Tighten barrel nut using the included barrel nut wrench.
5. Insert gas tube.



6. Slide the rear of the handguard over the barrel and barrel nut until it seats firmly against the upper receiver.
7. The two anti-rotation tabs should be on either side of the rail on the upper receiver. Due to the variations among different manufacturers of uppers, the two tabs may be a snug fit and require extra effort or slight filing for proper fitment. There should be little to no gap between the upper receiver and the rear of the handguard.
8. Install the two cross-bolts and tighten (blue thread-locker is recommended). **DO NOT OVER-TORQUE**. Due to the design of this handguard (anti-rotation tabs), these bolts require less torque than those found on other handguards.