

## **INSTRUCTIONS:**

All threads are 28 tpi. Measure the barrel diameter and face the brake (tapered shank) .010-.015 under the barrel diameter. Measure from the rear of the brake to the first baffle opening. This is the length of our threaded shank of our barrel. We want the muzzle to be flush with the rear of the exhaust baffle. At 28 tpi the index for 1 revolution is .0357, half a revolution is .018, 1/4 is .009, etc. We want the blank area of the muzzle brake to be at 6 o'clock. When installed correctly, the tapered shank will match the barrel diameter and the blank area will be at 6 o'clock. Drill the exit hole .020-.025 over bullet diameter.

Installation questions... Call **541-439-5155** and we will be glad to help you. Be sure and check out other Holland products on our webpage-[www.HollandGuns.com](http://www.HollandGuns.com).

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