

A-TM FOLDING STOCK

Drop-In Folding Stock for Ruger® Mini-14® and Mini Thirty® Rifles

Installation Instructions for the Samson A-TM Folding Stock for Ruger® Mini-14® and Mini Thirty® Rifles

BE SURE THE RIFLE IS UNLOADED AND THAT THERE IS NO CARTRIDGE VISIBLE IN THE CHAMBER.

REMOVING THE BARREL/RECEIVER ASSEMBLY FROM YOUR EXISTING STOCK:

1. Keep the rifle pointed in a safe direction and the safety in the "ON" position.



2. Remove the magazine by pushing and holding the magazine latch forward while drawing the magazine forward and downward.



3. Verify the safety is still "ON" to accomplish disassembly and reassembly. Pull the slide handle all the way to the rear and release. **AGAIN, BE SURE THE CHAMBER IS EMPTY!**



4. Invert the rifle so that the magazine well is facing up. Insert a 1/4" steel rod, punch, screwdriver, or other suitable instrument into the hole in the rear of the trigger guard. Lift up, using the tool as a lever to spring open the trigger guard from its latched position.



5. Remove the trigger housing assembly by carefully pulling it upward. Be careful not to damage the stock when removing or replacing the trigger housing.



6. You can now remove the barrel/receiver assembly from the stock by lifting the rear of the assembly out of the stock and then pulling the stock rearward out of engagement with the gas block.



WARNING: Installing this stock on your Mini-14® or Mini Thirty® rifle could create a rifle configuration that is illegal in some states. Before purchase or installation, verify with local law enforcement that feature-based restrictions in your state or locale do not prohibit installation.

WARNING: The A-TM Folding Stock comes assembled and ready to drop into your Mini-14® or Mini Thirty®. Any attempt to disassemble the A-TM Folding Stock by the customer will void the warranty.

Installation Instructions (Continued)

INSTALLING THE BARREL/RECEIVER ASSEMBLY INTO YOUR A-TM FOLDING STOCK:

1. Your A-TM Folding Stock arrives in the folded position. First unlock the buttplate from the stock tube by pressing the lock button.



2. Release the buttplate from the catch stud on the walnut stock and raise the buttplate until it locks in place.



3. You are now able to unfold the stock tube until it locks into the fully extended position.



4. With your A-TM stock in the fully extended position, insert the forward end of the stock into the lower portion of the gas block at a slight angle, then lower the receiver into the stock.



5. Insert the open trigger housing with the safety "ON" into the stock (A). The hammer must be cocked prior to insertion. When fully seated (B), swing the trigger guard fully into place until it locks shut. An audible "click" will be heard when it is correctly locked (C).



6. Cycle the slide handle and safety a few times to be certain the components are correctly assembled. Put the safety back "ON." Reinsert an empty magazine and fully withdraw slide. The bolt should lock open automatically.



Samson[®]
32 Optical Avenue • Keene, NH 03431

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